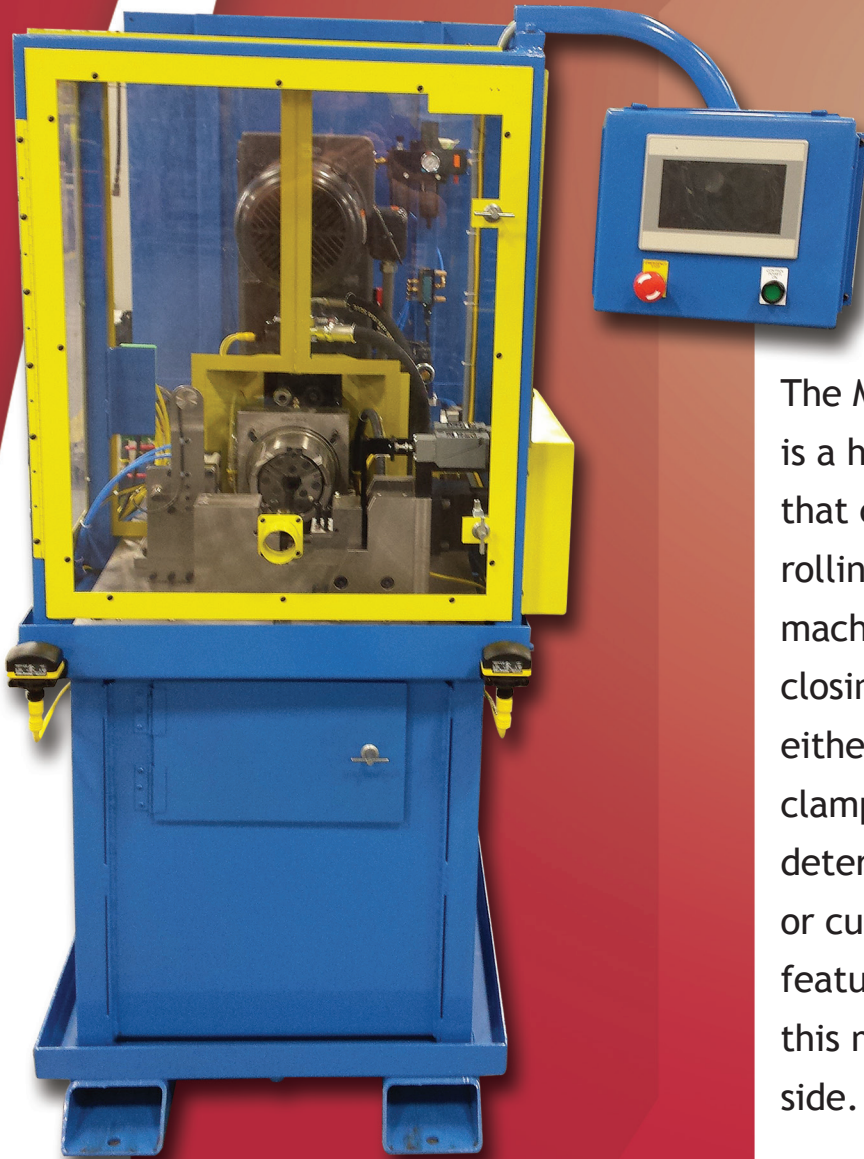


Manchester Tool and Die

Model 24008-HS



Model 24008-HS Groover Machine

The Manchester model 24008-HS is a hydraulically operated machine that can be tooled for either rolling or cutting operations. The machine operates by advancing and closing a spinning head containing either rolling or cutting tools over a clamped tube. A single adjustment determines the depth of the rolled or cut grooves. Some of the many features and options available for this machine are listed on the other side.



Contact MTD for more information:

Call 260-982-8524 or email at quotes@mtdbkb.com

www.mtdtube.com

Manchester Model 24008-HS Groover Machine

MTD SPECIFICATIONS

Standard Equipment

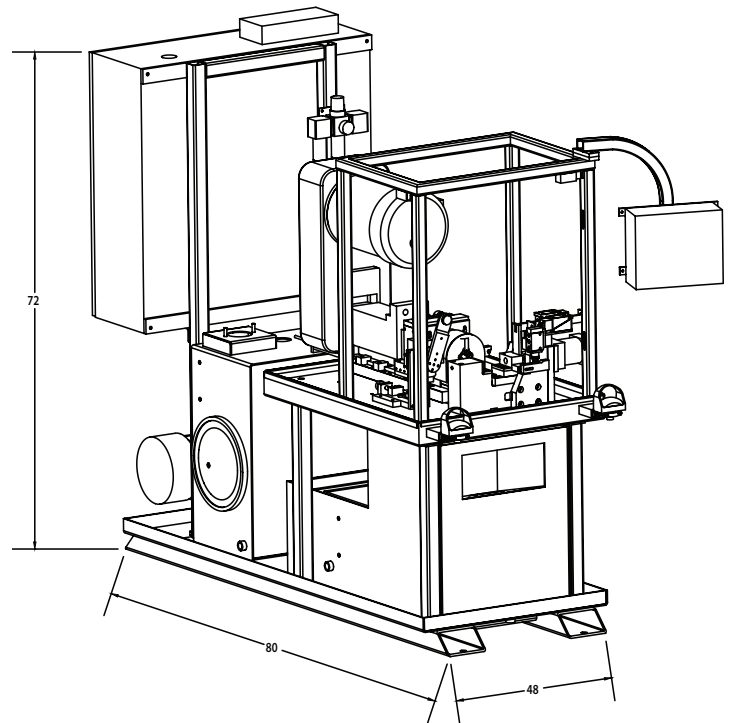
- Cycle Time: 4 seconds*
- Tube O.D. Capacity: .75"
- Maximum Jaw Opening: 1.25"
- Main Drive Unit: 5HP Variable Speed Hulse Head
- Recirculating System: 3/4" HP Graymills Pump
- Clamp Cylinder: 2-1/2" bore x 1-1/2" stroke
- Clamp Force: 2.5 tons (maximum)
- Hydraulic Unit: 5HP 8 GPM
- Working Pressure: 1000 PSI
- Maximum Pressure: 1000 PSI
- Air Required: 40 to 80 PSI & 3 CFM
- Electrical Required: Customer Specifications
- 12 Month Warranty on Machines
- Part Present Sensor
- HMI Interface

* Cycle time depends on the application and optional equipment.

Valuable Options

- Autoload & Unload Systems
- Custom Cycle Start Initiators
- Light Curtains
- Custom Painting

CALL FOR AVAILABLE STOCK MACHINES



Machine weight without oil is approximately 3,000 lbs.

Advanced Features

- Quickly Changeover to Roll or Cut Grooves
- Easy Access for Tooling Changeover and Service
- Compact Footprint



Manchester Tool & Die, Inc. also works with the customer to create machines for unique applications.

Manchester Tool & Die, Inc.

P.O. Box 326 • 601 South Wabash Road • North Manchester, IN 46962
Phone: 260-982-8524 • Fax: 260-982-4575
Email: quotes@mtdbkb.com

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