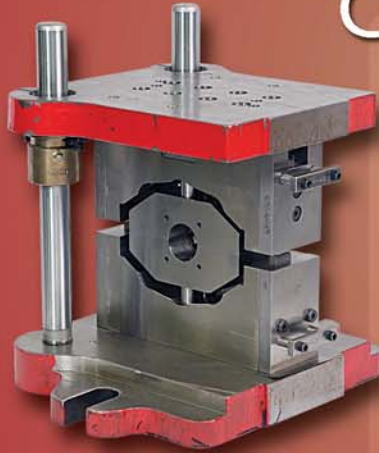


Manchester Tool and Die

Model 64010 Crimp Die Sets



Single
Crimp
Die Sets



Fixed
Double
Crimp
Die Sets



Adjustable
Double
Crimp
Die Sets



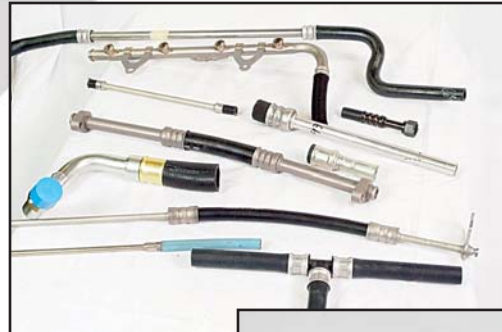
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Manchester Model 64010 Crimp Die Sets

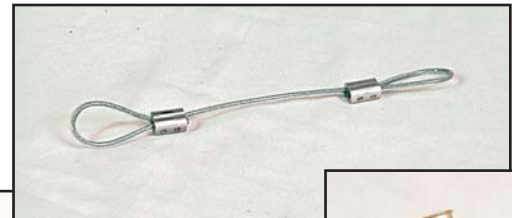
MTD SPECIFICATIONS

Standard Equipment

- Finger holders sets can be quickly changed; no tooling required.
- With this design the customer can purchase one complete die set and additional finger holder sets for different finished crimp diameters; the advantage is lower total tooling cost and reduced change over time.
- When removing finger holder sets from the die sets the crimp fingers remain in finger holders.
- The 64010 crimp fingers are designed so that all four sets of fingers move to the finished crimp diameter at the same speed; resulting in a round crimp with a +/- .0015 tolerance between the four sets of fingers.
- The 64010 die sets can be tooled to crimp power steering, A/C, heater, fuel, vacuum, and brake hose assemblies.
- The die sets can be assembled to crimp one end at a time, crimp two ends at the same time with set distances between crimps, or crimp two ends at the same time with adjustable distances of 90 mm to 500 mm between crimps.
- We have also tooled the die set to crimp oil dipstick components and A/C and heater exchange unit joints; this crimp replaces brazing operation.



Samples



Manchester Tool & Die, Inc. also works with the customer to create machines for unique applications.



Manchester Tool & Die, Inc.

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